

SERVICE BULLETIN

SERVICE BULLETIN NO: 25-001

REF. NO: 032

MODIFICATION NO: 960 189

ATA CHAPTER: 25

MODIFICATION OF THE AIRCRAFT CREW SEATS ADJUSTMENT MECHANISMS

1. Planning Information

A. Effectivity

- (1) Aircraft up to and including MSN 161.
- (2) Aircraft 162 and subsequent have similar adjustment mechanisms installed as standard equipment.

B. Reason

Product improvement.

C. Description

Accomplishment of this Service Bulletin consists of completing the following tasks:

Aircraft

- (1) Removal of the LH forward bulkhead.
- (2) Removal of the crew seats, as required.
- (3) Removal of the pre-mod adjustment assemblies (on a work bench).
- (4) Installation and set-up of the post-mod adjustment assemblies, (on a work bench).
- (5) Installation and testing of the crew seats.
- (6) Installation of the LH forward bulkhead.
- (7) Up-date of the aircraft's log book.

D. Compliance

Optional.

E. Approval

The technical aspects of this Service Bulletin have been approved by the Federal Office for Civil Aviation (FOCA) of Switzerland

NOTE: Pilatus advises Operators/Owners to check with their local Airworthiness Authorities for any changes, local regulations or sanctions that may affect the embodiment of this Service Bulletin.

PILATUS
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FOR PLANNING PURPOSES

F. Manpower

Task	Man-hours
Aircraft Preparation	0.5
Bench Procedure - Removal Pre-Mod Parts	2.0
Preparation for Installation	3.0
Cap-Plates Modification	3.0
Installation of Post-Mod - Up and Down Assembly	3.0
Installation of Post-Mod - Fore and Aft Assembly	3.0
Close-up	1.0
TOTAL MAN-HOURS	15.5

NOTE: Man-hour figures are calculated for units installed in the aircraft and represent the total time estimated for the tasks on both seats.

G. Material - Cost and Availability

(1) Material

Operators should send orders for Service Bulletin modification kits, to:

PILATUS AIRCRAFT LTD,
CUSTOMER LIAISON MANAGER
CH 6371 STANS,
SWITZERLAND.

Tel No: +41 41-6196 233
Fax No: +41 41-6103 351

or contact your Authorized PILATUS PC-12 Service Center.

NOTE: Operators are requested to advise Pilatus Aircraft Ltd. of the Manufacturers Serial Number (MSN) and the flying hours of aircraft which are allocated for this Service Bulletin.

(2) Cost and Availability

H. Tooling

None.

I. Weight and Balance

Not Affected.

J. References

Maintenance Manual (AMM), Chapter 25-10-01.