



PILATUS AIRCRAFT LTD. CH-6371 STANS, SWITZERLAND

FOR PLANNING PURPOSES

SERVICE BULLETIN

SERVICE BULLETIN NO: 25-006

REF NO: 063

MODIFICATION NO:

ATA CHAPTER: 25

HIC MODIFICATIONS TO THE CORPORATE COMMUTER CABIN LAYOUT

1. Planning Information

A. Effectivity

All PC-12 and PC-12/45 aircraft from MSN 101 through MSN 230 which have the corporate commuter 9 seat cabin interior.

This Service Bulletin will be incorporated prior to delivery on aircraft MSN 231 and subsequent.

NOTE: Owners of aircraft that do not have a PILATUS cabin layout and/or PILATUS interior components - as shown in the AFM Section 6 - must contact their local Certification Authorities for further information.

B. Reason

In order for in-service aircraft to comply with the Head Injury Criteria (HIC) requirements of FAR 23.562, the modifications that follow must be incorporated.

C. Description

Accomplishment of this Service Bulletin consists of the tasks that follow:

Aircraft

- (1) Remove the seat rail covers.
- (2) Remove the passenger seats.
- (3) Modify the passenger seats.
- (4) Modify the seat rail covers.
- (5) Install the passenger seats in the new positions.
- (6) Install the seat rail covers.
- (7) Make sure the AFM has Temporary Revision 'Corporate Commuter Seats' dated March 31, 1998 incorporated.

Spares

Seats held in stock are to have the modification part of this Service Bulletin incorporated.

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D. Compliance

Mandatory.

This service Bulletin is to be incorporated on in service aircraft not later than 31. August 1998.

E. Approval

The technical aspects of this Service Bulletin have been approved by the Federal Office for Civil Aviation (FOCA) of Switzerland as an Airworthiness Directive.

NOTE: PILATUS advises Operators/Owners to check with their local Airworthiness Authorities for any changes, local regulations or sanctions that may affect the embodiment of this Service Bulletin.

F. Manpower

Preparation	2,0
Modification	3,0
Installation	2,0
Close-Up	1,0
TOTAL MAN-HOURS	8,0

NOTE: Man-hours figures are calculated for units installed in the aircraft and represent the total time estimated for the task.

G. Material - Cost and Availability

(1) Material

Operators should send orders, for Service Bulletin modification kits, to their Authorized Pilatus PC-12 Service Center.

or:

PILATUS AIRCRAFT LTD,
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NOTE: Operators are requested to advise Pilatus Aircraft Ltd. of the Manufacturer's Serial Number (MSN) and the flying hours of aircraft which are allocated for this Service Bulletin.

(2) Cost and Availability

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H. Tooling

None.

I. Weight and Balance

Refer to the current Airplane Flight Manual (AFM).

J. References

Aircraft Maintenance Manual, (AMM), Chapter 25-22-01.

K. Publications Affected

Illustrated Parts Catalog, (IPC), Chapter 25-20-00.

Airplane Flight Manual, (AFM), Section 6.