

SERVICE BULLETIN

SERVICE BULLETIN NO: 25-015

REF NO: 093

MODIFICATION NO: 980365

ATA CHAPTER: 25

EQUIPMENT AND FURNISHINGS - FLIGHT COMPARTMENT MODIFICATION OF THE CREW SEATS

1. Planning Information

A. Effectivity

- (1) All crew seats with serial numbers 200 to 287 (crew seats without backrest recline).

Crew seats with the Serial Numbers up to and including 199 (crew seat with backrest recline) do not require this foam support.

Crew seats with the Serial Numbers 288 and up have the foam support already incorporated.

B. Concurrent Requirements

None

C. Reason

(1) Problem

The backrest shell on the crew seats without the backrest recline can crack.

(2) Cause

The backrest shell is not sufficiently supported in the lower half of the backrest frame.

(3) Solution

A foam block is bonded onto the cross-bar between the main seat tubes to support the backrest shell in this area.

D. Description

This Service Bulletin gives the procedures for the installation of the foam block.

E. Compliance

Recommended.

F. Approval

The technical aspects of this Service Bulletin have been approved by the Federal Office for Civil Aviation (FOCA) of Switzerland.

NOTE: PILATUS advises Operators/Owners to check with their local Airworthiness Authorities for any changes, local regulations or sanctions that may affect the embodiment of this Service Bulletin.

G. Manpower

	Total
Preparation	0.25
Modification of both crew seats	0.25
Close up	0.25
TOTAL MAN-HOURS	0.75

NOTE: Man-hours figures do not include the time required to cure sealants and adhesives.

H. Weight and Balance

(1) Weight Change

Negligible.

(2) Moment Change

Negligible.

I. Electrical Load Data

Not changed.

J. Software

Not changed.

K. References

Aircraft Maintenance Manual (AMM), Chapter 25-10-01, 20-31-00.

Illustrated Parts Catalog (IPC), Chapter 25-10-00.

L. Publications Affected

Illustrated Parts Catalog (IPC), Chapter 25-10-00.

M. Interchangeability of Parts

Not affected.

2. Material Information

A. Material - Price and Availability

Operators should send orders for Service Bulletin modification kits, to their Authorized Pilatus Service Center, or to:

PILATUS AIRCRAFT LTD.,
CUSTOMER LIAISON MANAGER,
CH 6371 STANS,
SWITZERLAND.

or PILATUS BUSINESS AIRCRAFT LTD.,
PRODUCT SUPPORT DEPARTMENT,
11755 AIRPORT WAY,
BROOMFIELD, CO 80021.
USA

Tel : + 41 41 619 6319 (General aviation)

Tel : + 41 41 619 6509 (Government)

Fax: + 41 41 610 3351

Tel : 303 465 9099

Fax: 303 465 6040

NOTE: Operators are requested to advise Pilatus Aircraft Ltd, using the Service Bulletin Evaluation Sheet, of the Manufacturer's Serial Number (MSN) and the flying hours of aircraft which are allocated for this Service Bulletin.