

FOR PLANNING PURPOSES

SERVICE BULLETIN

SERVICE BULLETIN NO: 25-032

REF NO: 202

MODIFICATION NO: EC-06-0428

ATA CHAPTER: 25

EQUIPMENT AND FURNISHINGS - PASSENGER COMPARTMENT EXECUTIVE SEAT LEGS - REPLACEMENT

1. Planning Information

A. Effectivity

- (1) PC-12 and PC-12/45 aircraft MSN 101 thru MSN 683 with executive passenger seats (seats) Vendor Part Number (VPN) 403150-1 or 403150-2 with Serial Numbers identified in Decrane Aircraft Service Bulletin SB05147B.
- (2) Seats VPN 403150-1 or 403150-2 with Serial Numbers identified in SB05147 held as spare.

B. Concurrent Requirements

None

C. Reason

(1) Problem

The legs of some seats with the following part numbers are made from the incorrect material.

VENDOR PART No.	PILATUS PART No.
403150-1	959.30.01.617, 959.30.01.619, 959.30.01.621, 959.30.01.623, 959.30.01.625, 959.30.01.627, 959.30.01.629 and 959.30.01.631
403150-2	959.30.01.618, 959.30.01.620, 959.30.01.622, 959.30.01.624, 959.30.01.626, 959.30.01.628, 959.30.01.630 and 959.30.01.632

(2) Solution

Replace the affected legs with legs made from the correct material.

D. Description

SB05147B gives the data and instructions to do an inspection of the seats and replace the leg as applicable.

E. Compliance

Mandatory.

Required not later than Jan 31/2007.

F. Approval

The technical content of this document is approved by the Federal Office of Civil Aviation (FOCA) of Switzerland.

PILATUS advises Operators/Owners to check with their local Airworthiness Authorities for any changes, local regulations or sanctions that may affect the embodiment of this Service Bulletin.

G. Manpower

The man-hour totals given below are for the modification of one seat.

	Total
Inspection/Seat	5 mins
Removal/Seat (if necessary)	15 mins
Modification/Seat (if necessary)	25 mins
Installation/Seat (if necessary)	15 mins
TOTAL MAN-HOURS/SEAT	1.00 hr

H. Weight and Balance

(1) Weight Change

Not applicable.

(2) Moment Change

Not applicable.

I. Electrical Load Data

Not changed.

J. Software

Not changed.

K. References

Aircraft Maintenance Manual (AMM): 25-21-01.

Decrane Aircraft Seating Company: SB05147B.

L. Publications Affected

Not applicable.

M. Interchangeability of Parts

Pre and Post-Service Bulletin 25-032 are not interchangeable.

2. Material Information

A. Material - Price and Availability

Operators should send orders for Service Bulletin Modification Kits, to their Authorized Pilatus Service Center, or to:

PILATUS AIRCRAFT LTD.,
CUSTOMER SUPPORT MANAGER,
CH-6371 STANS,
SWITZERLAND

General Aviation:
Tel: + 41 41 619 6208
Fax: + 41 41 619 7311
eMail: SupportPC12@pilatus-aircraft.com

PILATUS BUSINESS AIRCRAFT LTD.,
PRODUCT SUPPORT DEPARTMENT
11755 AIRPORT WAY
BROOMFIELD, CO 80021.
UNITED STATES OF AMERICA

Tel: 303 465 9099
Fax: 303 465 6040
eMail: Productsupport@PilBal.com

PILATUS AUSTRALIA (PTY.) LTD,
17 JAMES SCHOFIELD DRIVE,
ADELAIDE AIRPORT SA 5950,
AUSTRALIA

Tel: (08) 8234 4433
Fax: (08) 8234 4499
Free Call: 1800 445 007
eMail: info@pilatus.com.au

Operators are requested to advise Pilatus Aircraft Ltd, of the Manufacturer's Serial Number (MSN) and the flying hours of aircraft which are affected by this Service Bulletin.